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E.R.NO.		LET LOC		REVISIONS		DSNR	CKR.	APPR.	DATE
ER14C0002710		AA		PRODUCTION RELEASE		OVK	OVK	RNM	03/07/14
NOTE-									
* PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFACTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.									
* ALTERNATE MATERIAL EN8									
<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS									
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.					MAHINDRA & MAHINDRA LIMITED				
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989					TRACTOR DIVISION				
DIMENSIONS					KANDIVLI(EAST), MUMBAI 400 101, INDIA.				
L INER IN mm.		OVER UPTO	0.5 3	6 30	120 400	1000 2000	E.R. / PROC.REQ.NO : PART NO. :		
			3 6	30 120	400 1000	2000 4000	ER14C0002710 007543871C1		
f	FINE (X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m	MEDIUM (X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c	COARSE (X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v	VERY COARSE(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.							
		OVER	-	10	50	120	400		
		UPTO	10	50	120	400	-		
f	FINE (X.XXX)	±1°	±0°30'	±0°20'	±0°10'	±0°5'			
m	MEDIUM (X.XX)	±1°30'	±1°	±0°30'	±0°15'	±0°10'			
c	COARSE (X.X)	±3°	±2°	±1°	±0°30'	±0°20'			
v	VERY COARSE(X)								
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.					MATERIAL : FE410W A, IS-2062				
COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY					HEAT TREATMENT : -----				
IF IN DOUBT, ASK DO NOT SCALE DRG SIZE :					E.R. / PROC.REQ.NO : PART NO. :				
ALL DIMENSIONS ARE IN mm.					CHECK DRG WITH LATEST CHANGE				